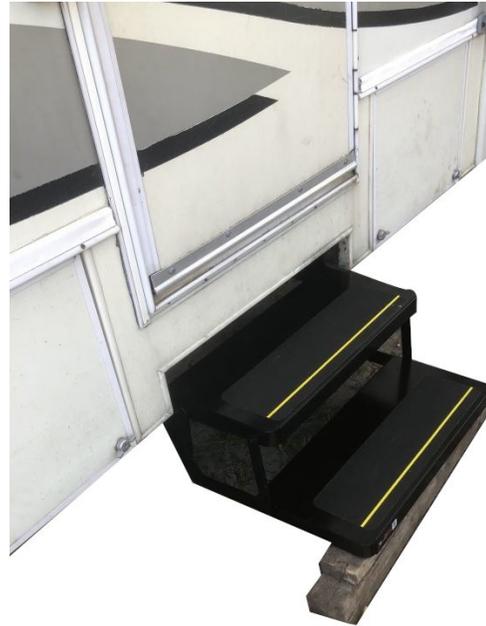




**Step 1.**

**! Important !**

Fully extend step, placing a block under the lower step to prevent the step assy. from retracting during the replacement process.



**Step 2.**

Disconnect main power line that runs to the step controller. This is a 4 pin plug.



### Step 3.

Disconnect power to the step motor.  
This is a 2 pin plug integrated into the  
step motor casing.



### Step 4.

Remove the 4 nuts that secure the actuator  
assembly to the step frame. Pull the complete  
assembly down so that it is hanging by the arm.



### Step 5.

Remove clevis pin that connects the gear box arm to the step bracket by removing the cotter pin and pushing the clevis pin through the step bracket.



### Step 6.

Secure the new actuator assembly to the step frame using the 4 new nuts supplied in the kit.



### Step 7.

#### **! Important !**

Check to ensure the step is fully extended, then, attach the gear box arm to the step bracket using the original clevis pin and the new cotter pin included in the kit.



### Step 8.

Re-connect the step motor plug (2 pin plug)



### Step 9.

Re-connect the main power line (4 pin plug)



### Step 10.

Check for correct operation by opening and closing RV entry door. Step should fully extend and retract.